

## Step 1

### Model 880TR with snap jamb

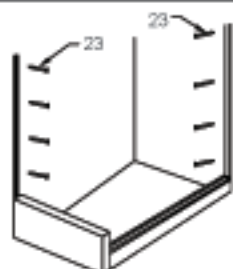
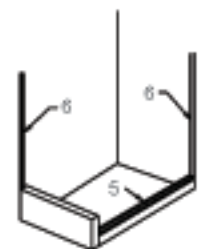
#### Assemble door handles

- attach outside door handle (1) and inside door handle (2) to door with two #6-32 x 1 3/4" flat head machine screws (3).  
(The inside door handle should be placed on the magnet side of the door.)



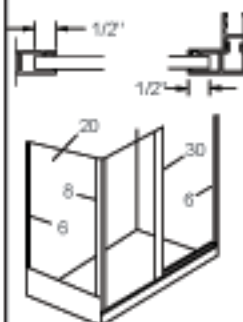
## Step 2

- cut sill (5) to size (centerline measurement - 1/16").
- cut header (4) to size (centerline measurement + 1/2" to long point of miter +/- wall variance.)
- assemble the two headers (4) by inserting the 90 degree angle (9) into mitered ends.
- secure 90 degree angle with four #8 x 1/2" pan head sheet metal screws (29).
- place sill on center of curb with weep holes to inside of shower.
- set wall channels (6) into position next to wall. Make sure wall channel with vinyl is installed on the wall that will receive the glass panel and vinyl is to inside of shower.
- plumb and mark installation holes on wall.
- remove all parts.
- for ceramic tile installation, use a 3/16" masonry bit for drilling installation holes and install plastic wall anchors (22).
- for fiberglass walls, drill 9/84" holes.



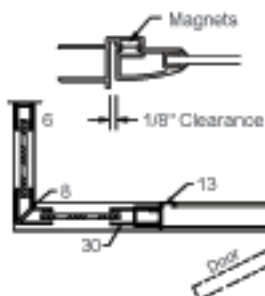
## Step 3

- place a bead of sealant on each end of curb under threshold location.
- replace sill (5) in previous location.
- replace wall channels (6) and secure to wall with eight #8 x 1 1/2" pan head sheet metal screws (23).



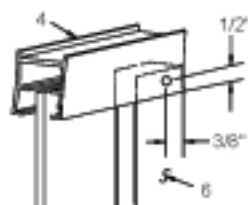
## Step 4

- place butress glass channels (7) on bottom of glass panel.
- set the 90 degree glass panel (20) into position.
- place the 90 degree butress post (8) into position with vinyl over glass and to the inside of shower. The glass will penetrate wall channels and 90 degree butress post approximately 1/2".
- set the in-line glass panel (20) into position. Setting blocks should be positioned approximately 2" from each corner of glass.
- place H mullion (30) into position with vinyl over glass and to inside of shower.



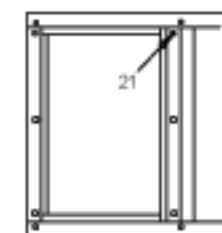
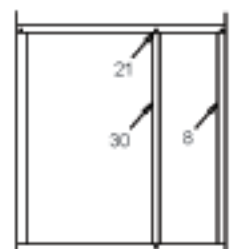
## Step 5

- This door is reversible and can swing to the right or left. Decide which way you wish your door to swing. (A right-swing door is shown.)
- position strike jamb (13) over H mullion (30) with long side to inside of shower.
  - position hinge jamb (14) with door on wall channel (6).
  - close door against strike jamb making sure door is flush against jamb and align door to opening.
- Note:** if magnet does not pull door shut, reverse strike jamb magnet. Groove in magnet should match.



## Step 6

- place header (4) over wall channels (6), H mullion (30) and 90 degree butress post.
  - secure header to wall channels by drilling 3/32" holes from inside of header into wall channels as shown.
- IMPORTANT:** note the location of glass before drilling, the drill bit must not hit the glass.
- from inside shower, secure H mullion (30) and 90 degree butress post (8) to header and sill by drilling 3/32" holes from inside header and sill into H mullion and 90 degree butress post.
  - secure with #6 x 1/2" pan head sheet metal screws (21).



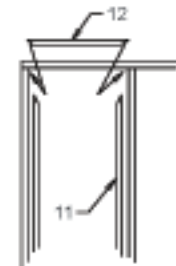
## Step 7

- align unit to opening.
  - from inside unit, secure strike jamb (12) to H mullion (30) and hinge jamb (13) and door to wall channel (6) by drilling 3/32" holes approximately 3/8" from each end and in the center.
- IMPORTANT:** note the location of glass before drilling, the drill bit must not hit the glass.
- secure with #6 x 1/2" pan head sheet metal screws (21).



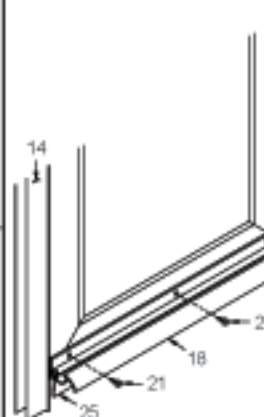
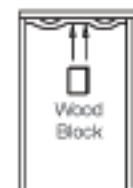
## Step 8

- measure between hinge (14) and strike (13) jambs and cut both thresholds to size.
- with high side of threshold (15) to outside, snap threshold into header (4) and sill (5).



## Step 9

- check panel glass alignment and install outside vertical wedge (11).  
**NOTE:** a lubricant such as WD-40 or hand lotion can be used to assist wedge vinyl installation. A block of wood is helpful for installing wedge vinyl.
- cut horizontal wedge vinyl (12) slightly longer than needed (approx. 1/8") and at a 45 degree angle.
- install inside and outside horizontal wedge vinyl into header and sill by starting vinyl at each end, then work from center to each end.
- repeat for other glass panel.



## Step 10

- insert drip channel vinyl (25) into drip channel (18) and trim to size.
  - insert plastic drip channel plug (19) into end of drip channel.
  - with door closed, position drip channel on inside of door with a slope to the hinge side (14).
  - mark the location, then clean door thoroughly with rubbing alcohol.
  - peel protective cover off of double face tape and install drip channel to inside of door.
  - drill three 3/32" holes from drip channel into door.
- IMPORTANT:** holes must be drilled a minimum of 1/2" below exposed glass.
- secure with three #6 x 1/2" pan head sheet metal screws (21).

## Step 11

- seal inside and outside of unit at any point unit meets wall and curb. Also seal inside and outside glass where glass meets CFM-904, butress glass channel (7)